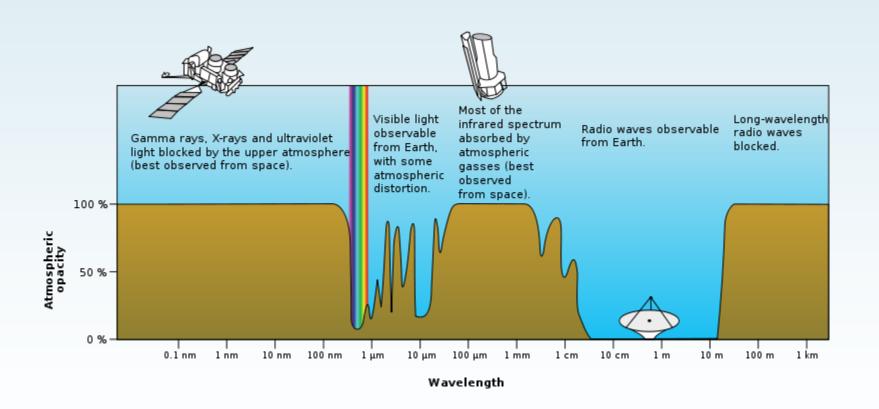


Professor Alan Smith
Director Mullard Space Science Laboratory
University College London
alan.smith@ucl.ac.uk



## The Transparency of the Atmosphere



	γ-ray	X-ray	UV	Visible	NIR	FIR	
Scintillator							
Calorimeter							
MCP							
CCD, CMOS							
ICCD, IAPS							

BOLD

STJs

**Bolometers** 

Photodiodes

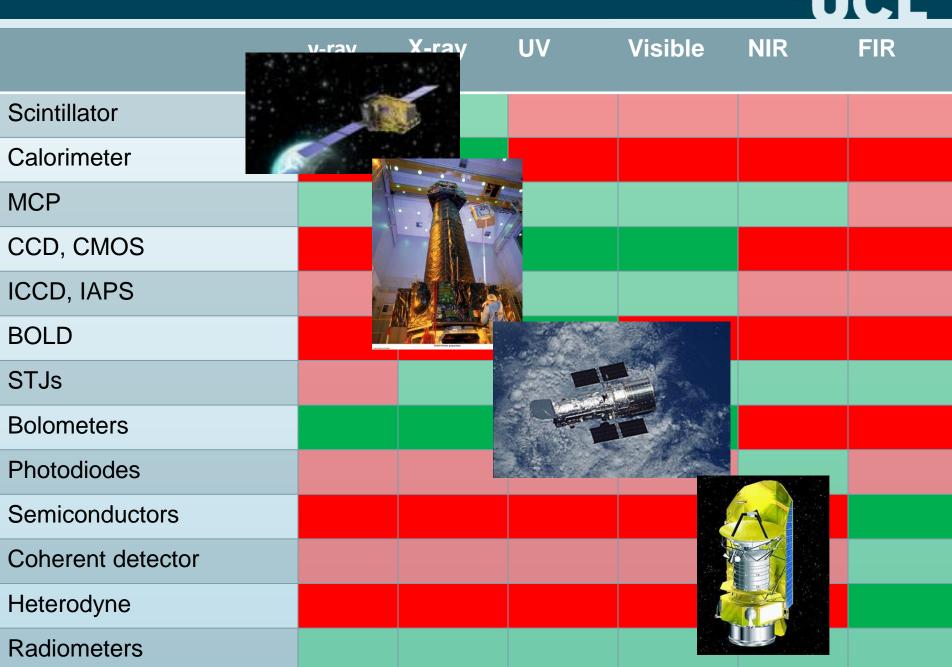
Heterodyne

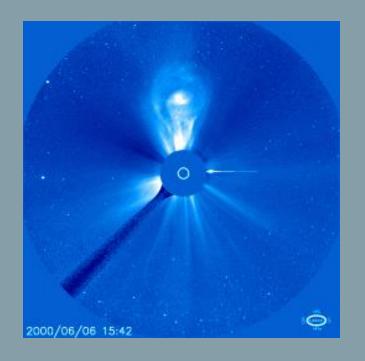
Radiometers

Semiconductors

Coherent detector









Technological Challenges

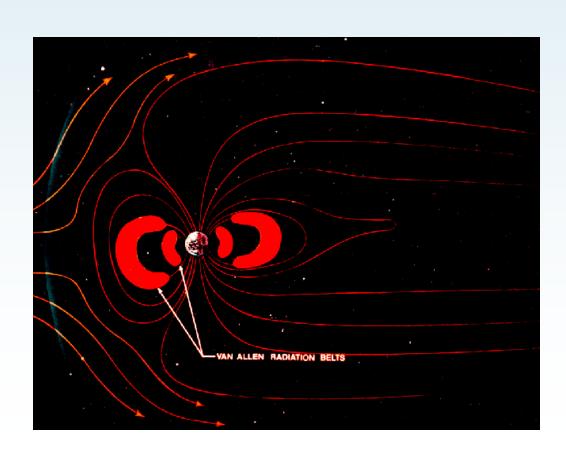






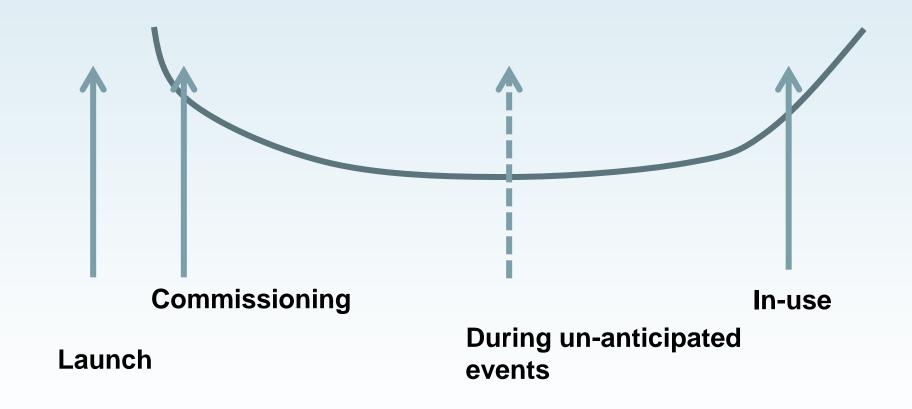
#### Some specific environmental challenges

- Launch vibration and shock
- Thermal balance
- Ionizing radiation
- Stray-light
- Micro-vibration
- Contamination

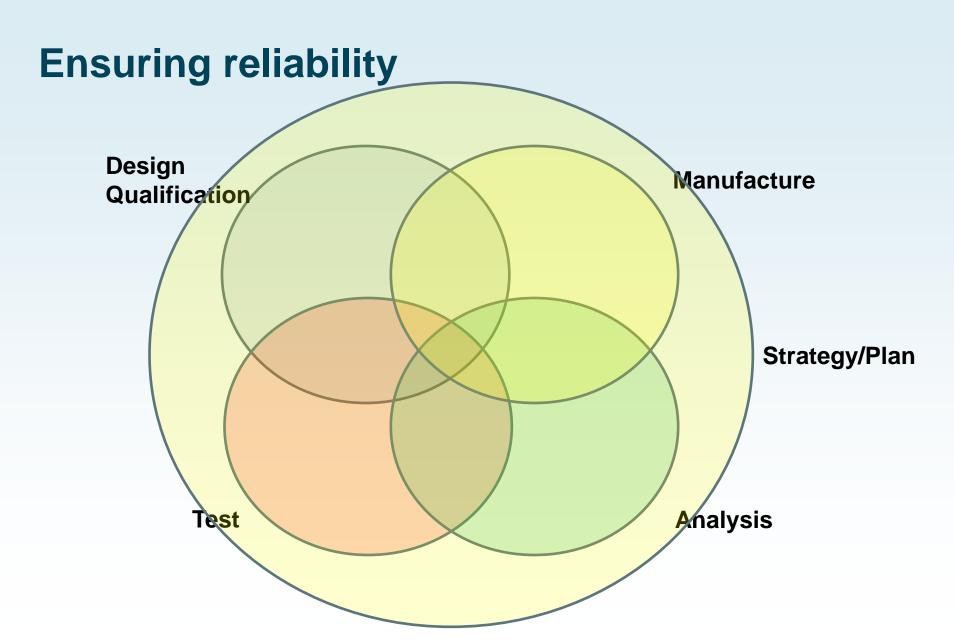




## When do things fail?



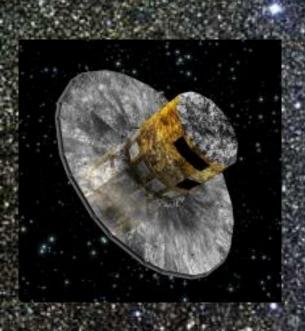


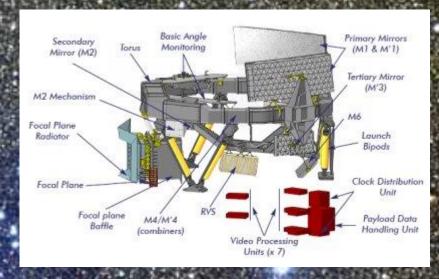


The Butterfly Nebula From NASA's HST Wide Field Optical Camera



# ESA's GAIA - launched 19 Dec 2013



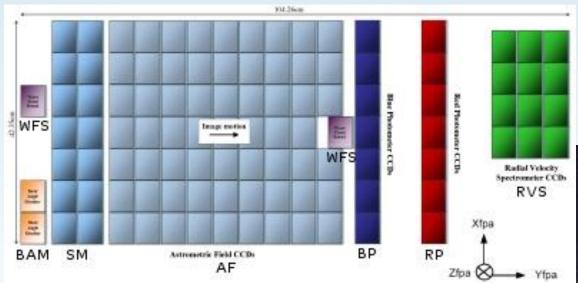


A space mission to measure with unprecedented accuracy the position and radial velocity of 1,000,000,000 stars – to create the first 3-D map of our galaxy

To understand how our galaxy formed and how it will evolve

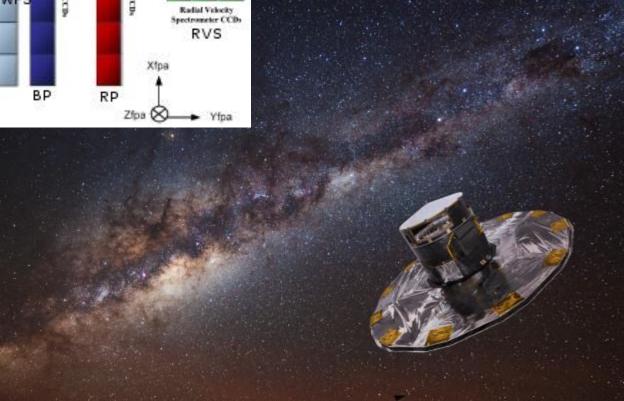


### **Case Study – Gaia CCDs**



Largest focal plane flown in space

106 CCDs ~ 10<sup>9</sup> pixels





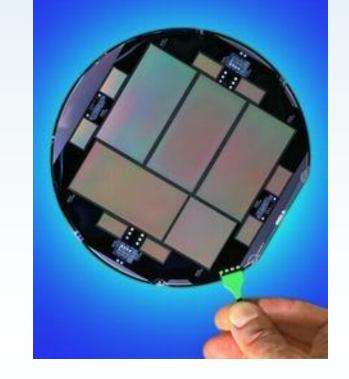
#### Manufacturing

CCD production is highly process driven

Industry productivity demands high yield from a

many stage process

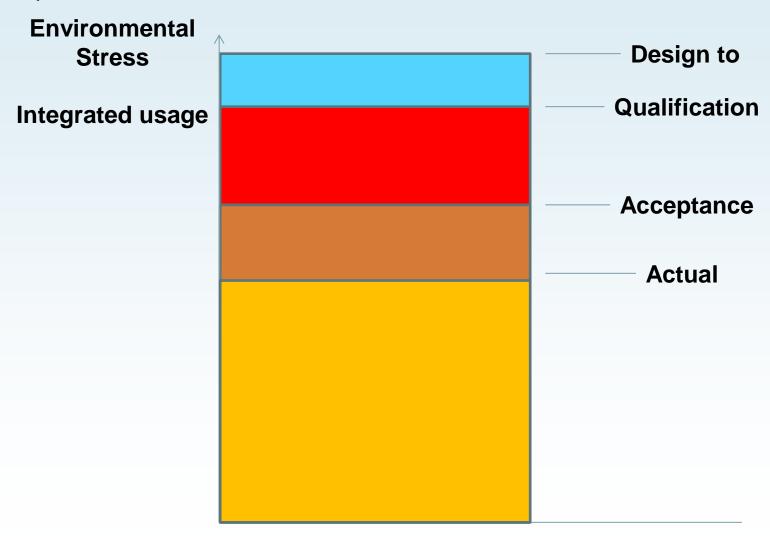
 Process oversight and KIPs (facility and device) are essential



CCD wafer
Lawrence Berkeley
National Labs



#### Qualification



# **UCL**

**Progress towards qualification** 

1 regress towards quantitation									
Lifecycle event	Requirement	Concept Definition	Design prediction	Breadboard	Engineering Model	Qualification			
TRL			3	4	5	6			
Charge transfer efficiency	99.998 %	99.9995	99.999	99.9975	99.9983	99.9987			
Readout noise	3 e-	2.5 e <sup>-</sup>	2.6 e <sup>-</sup>	4.5 e <sup>-</sup>	3.9 e <sup>-</sup>	3.6 e⁻			
Peak Quantum efficiency	88 %	92 %	90 %	86 %	88 %	89 %			
					<b>T</b>				
Test									



### **Analysis**

- Normally performed through a process of abstraction and modelling
  - Electrical as in electronics
  - Electronic as in electron mobility
  - Thermal
  - Structural
  - Contamination
  - **–** ...

Integrate analysis and modelling up through the system hierarchy



#### **Test**

- Test everything that can be tested and test at every level of integration
- Test and analysis must concur



Test facility used for GAIA CCDs at MSSL



## **Beyond Test**

- Characterise and understand the underlying physics of the devices
  - => predict performance in novel situations
  - => optimise
  - => deal with issues seen in flight
  - => understand the data better





#### **Robust and Resilient**

- Robust
  - Demonstrated design margins
  - Management of use through:
    - usage strategies
    - usage budgets
- Resilience
  - Redundancy
  - Re-programmable, flexible
  - Re-configurable

